

CURA Leaflet

Prepare

Choose the menu **Prepare**, then select the following settings:
printer **Ultimaker S3** (Add printer – Add non -networked printer)
material: **Ultimaker Tough PLA** (in your colour)
print core: **AA 0.4**

Disable the second extruder: Click on  , remove the tick from the box. Enabled

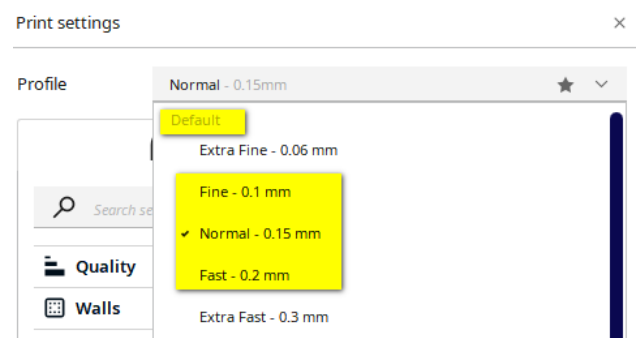
Settings

Go to **Custom** (Settings).

Most of the settings are adjusted automatically.
You can change the following settings depending on
your project.

Profil (Default)

Fine - 0,1 mm (very detailed, but slow)
Normal - 0,15 mm (recommended – medium setting)
Fast - 0,2 mm (recommended, in most cases sufficient, and faster)



Support

Generate Support
recommended for overhanging objects

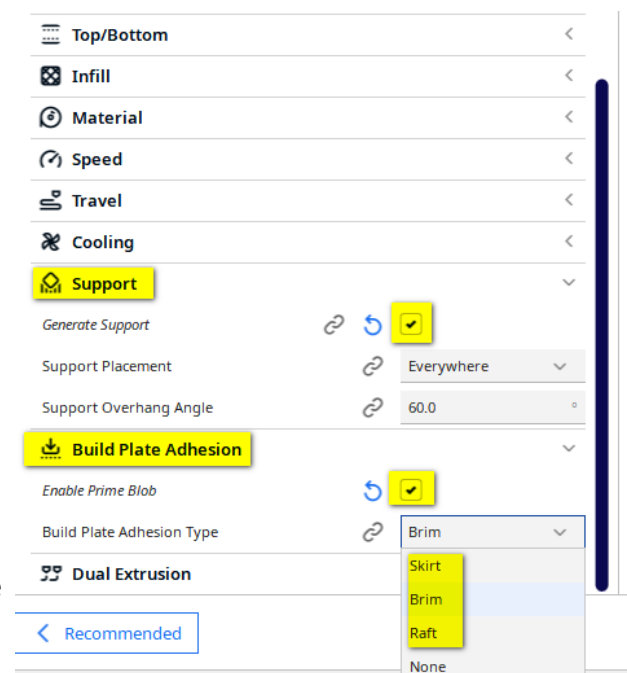
Support – Placement
recommended: Everywhere

Build Plate Adhesion Type

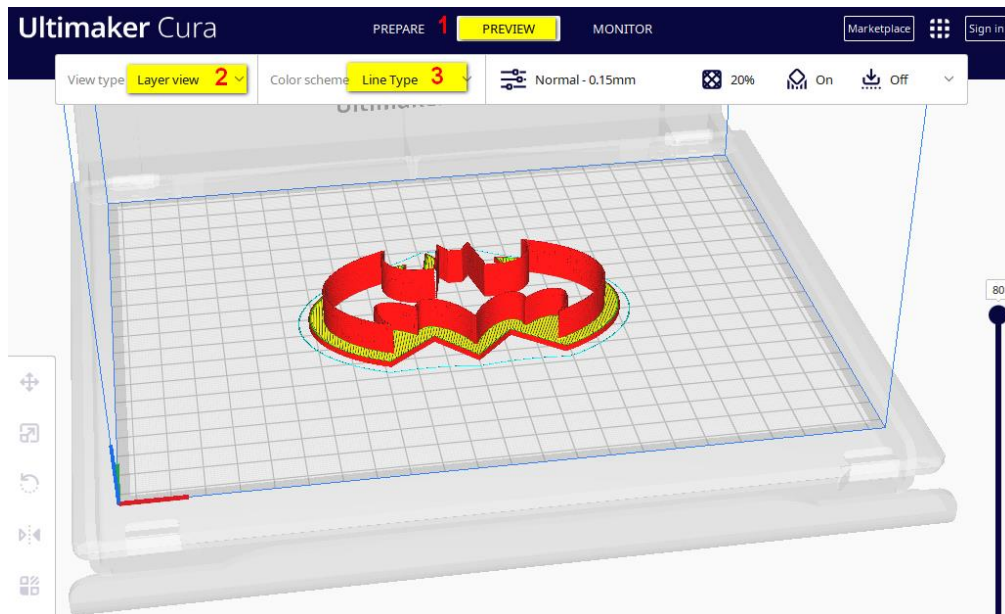
Enable Prime Blob
recommended

brim
for print objects with a small contact surface
and/or isolated support structures

skirt
for print objects with a sufficiently large contact surface
and no insulated support structures



Preview



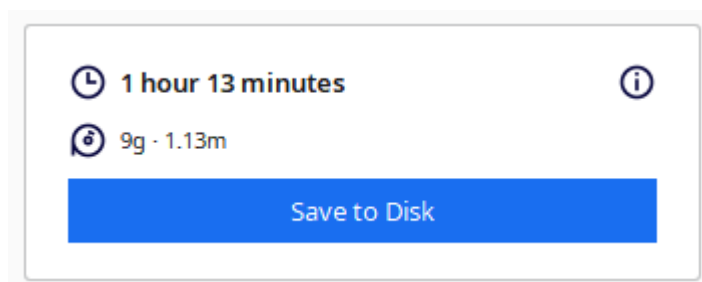
In the **Preview** menu (1), set “**Layer View**” as the View type (2) and select “**Line Type**” as the Color Scheme (3).

To obtain the Preview, click “**Slice**” (Bottom Right).

Now you can examine your object’s layers by adjusting the slider on the right side of the screen.

Check your object, the **material consumption** and **printing time** in the box at the bottom right corner.

If needed, adjust the settings, and click **slice** again.



After you sliced the object, you can save the ufp-file to an USB-drive.

Download Software: <https://ultimaker.com/de/software/ultimaker-cura>